

# Petronet LNG Limited

Survey No. 347, Puthuvypu P.O. Kochi - 682 508, India.

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www.petroneting.com

CIN L74899DL1998PLC093073

PAN: AAACP8148D. GST: 32AAACP8148D1ZP

PLL/KOCHI/KSPCB/FORM-V/2019-20

22.09.2020

**KSPCB Consent No:** PCB/HO/EKM-1/ICO-R/18/2018 dated 10.10.2018 & valid up to 30.03.2023.

To.

The Chief Environmental Engineer, Kerala State Pollution Control Board, Gandhinagar, Kochi – 682020.

Sub: Submission of Environment Statement (Form-V).

Dear Sir/Madam,

Petronet LNG, Kochi terminal was commissioned on 20<sup>th</sup> August 2013 and KSPCB Consent number is PCB/HO/EKM-1/ICO-R/18/2018.

Kindly find Form-V (Environment Statement) of Petronet LNG Ltd, Kochi Terminal for the financial year 2019-20, as per Environment (Protection) Rules, 1986.

Thanking you,

For, Petronet LNG Ltd.

Yogananda Reddy, CGM & VP (Plant Head).

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Enclose: Environment Statement (Form-V).

Cc:

The MEMBER SECRETARY, Kerala State Pollution Control Board, Pattom P. O., Thiruvananthapuram – 695004, Kerala.



Registered & Corporate Office:

World Trade Centre, First Floor, Babar Road, Barakhamba Lane, New Delhi- 110 001 (INDIA) Tel: +91-11-23411411 / 23472525 Fax: +91-11-23472550

Dahej LNG Terminal:

GIDC Industrial Estate, Plot No. 7/A, Dahej Taluka: Vagra, Dist. Bharuch - 392130 (Gujarat) Tel: +91-2641-257249 Fax: +91-2641-257252

## **ENVIRONMENTAL STATEMENT FORM-V** (See rule 14)

Environmental Statement for the financial year ending with 31st March 2020

#### PART-A

1	Name and address of the owner/ Occupier of the industry, operation or process.	A THE STATE OF THE	Mr. Vinod Kumar Mishra, Director (Finance), Addition charge of Director (Technical).  Kochi Address: Petronet LNG Limited, Puthuvypu P.O., Ernakulam-382508  Corporate Office: Petronet LNG Limited, World Trade Center, First Floor, Babar Road, Barakamba Lane, New Delhi-110001
2	Industry category	1:	Red
3	Production category. Units.	1:	5 Million TPA
4	Year of establishment	:	20 <sup>th</sup> August 2013
5	Date of the last environmental statement submitted.	:	18-09-2019

## PART-B Water and Raw Material Consumption:

Water Consumption (M³/Day) 1.

Process :  $2 M^3/d$ 

Cooling : Nil

Domestic :  $25.1 \,\mathrm{M}^3/\mathrm{d}$ 

Name of Products	Process water consumption per unit of products			
	During the previous financial year	During the current financial year		
1. RLNG	0.005 M <sup>3</sup> /MT	0.0008 M³/MT		

#### Raw material consumption 11.

Name <b>of r</b> aw materials	Name of Products	Consumption of raw material per unit of output		
		During the previous financial year	During the current financial year	
LNG	RLNG	0.021*	0.012*	

<sup>\*</sup>Converted LNG consumed in energy units (MMBTU)/ RLNG produced in energy units.

PART-C
Pollution discharged to environment/unit of output (Parameter as specified in the consent issued)

Pollutants  (a) Water		Quantity of Pollutants discharged (mass/day)  NIL		Pollutants discharged (mass/volume)		Percentage of variation from prescribed standards with reasons.		
						NIL	NIL	
(b) Air	Equipment	Parameters	Quantity Pollutan discharg (mass/d	its jed	Concentration Pollutants discharged (mass/volume	·	Percentage of variation from prescribed standards with reasons.	
	GTG-A	PM	125.89 k	(g/d	30.2 mg/Nm <sup>3</sup>		No variation from	
		CO <sub>2</sub>	16.37 T/	d	0.2 %		prescribed standard	
		со	00.00 Kg	g/d	0.00 ppm			
	***************************************	SO <sub>2</sub>	00.00 หย	;/d	00.00 mg/Nm³			
		NOx	401.44 K	(g/d	96.3 mg/Nm³			
	GTG-B	PM	58.2 Kg/	d	47 mg/Nm³			
	THE TOTAL CALLS	CO <sub>2</sub>	26.73 T/	d	1.1 %			
	2 A & C & C & C & C & C & C & C & C & C &	СО	00.00 Kg	/d	0.00 ppm			
	And a state of the	SO <sub>2</sub>	00.00 Kg	/d	00.00 mg/Nm³			
		NOx	114.32 K	Ig/d	92.4 mg/Nm <sup>3</sup>			
	GTG-C	PM	352.3 Kg	/d	40.1 mg/Nm³		No variation from	
		CO <sub>2</sub>	34.5 T/d		0.2 %		prescribed standard	
		со	00.00 Kg	/d	0.00 ppm			
		SO <sub>2</sub>	0.0 Kg/d		0.0 mg/Nm <sup>3</sup>			
		NO <sub>x</sub>	790.71 K	g/d	90 mg/Nm³			
	Emergency DG	PM	1.87 Kg/	d	21.8 mg/Nm <sup>3</sup>	***************************************	No variation from	
set	set	CO <sub>2</sub>	0.00 T/d		0 %		prescribed standard	
		СО	12.6 Kg/	d	117.3 ppm			
		SO <sub>2</sub>	0.72 Kg/	d	8.4 mg/Nm <sup>3</sup>			
		NOx	1.48 Kg/	d	17.2 mg/Nm <sup>3</sup>			

b) Air	Fire Pumps-C (Diesel Operated)	PM CO <sub>2</sub>	0.16 Kg/d 0.00 T/d 1.63 Kg/d	18.2 mg/Nm <sup>3</sup> 0 % 149.5 ppm	No variation from prescribed standard
	THE COLUMN TWO COLUMN TO THE COLUMN TWO CO	SO <sub>2</sub>	0.1 Kg/d 0.16 Kg/d	11.2 mg/Nm <sup>3</sup>	
			100		
**	Fire Pumps-D	PM	0.19 Kg/d	17.9 mg/Nm <sup>3</sup>	No variation from
	(Diesel Operated)	CO <sub>2</sub>	0.00 T/d	0 %	prescribed standard
	and a make that a same of the	со	1.63 Kg/d	125.5 ppm	
The state of the s		SO <sub>2</sub>	0.08 Kg/d	7.6 mg/Nm³	
		NOx	0.19 Kg/d	17.9 mg/Nm³	
	Fire Pumps-E (Diesel	PM	0.17 Kg/d	17.5 mg/Nm³	No variation from prescribed standard
	Operated)	CO <sub>2</sub>	0.00 T/d	0 %	
		СО	1.63 Kg/d	131.2 ppm	
		SO <sub>2</sub>	0.09 Kg/d	8.6 mg/Nm³	
		NO <sub>x</sub>	0.25 Kg/d	25.2 mg/Nm³	
	Fire Pumps-f	PM	0.0.17 Kg/d	1.7.4 mg/Nm <sup>3</sup>	No variation from
	(Diesel Operated)	CO <sub>2</sub>	0.00 T/d	0 %	prescribed standard
		со	1.63 Kg/d	131.2 ppm	
		SO <sub>2</sub>	0.09 Kg/d	9.4 mg/Nm³	
		NOx	0.17 Kg/d	17.6 mg/Nm³	

Note: All environmental monitoring activities during the FY 2019-20 was carried out by M/s. Standard Environment & Analytical Laboratories, a KSPCB approved agency.

# *PART-D*HAZARDOUS WASTES

(As specified under Hazardous Wastes (Management & Handling Rules, 1989)

Hazardous Wastes	Total Quantity (Kg / Nos.)				
	During the previous financial year	During the current financial year			
1. Used Oil ( Schedule 1, Category: 5.1)	1207 kg	1636.3 Кg			
2. Waste residue containing oil (Schedule 1, Category: 5.2)	94 kg	1165 Кg			
3. Discarded containers or barrels used for handling of hazardous wastes or chemicals (Schedule 1, Category 33.3). (used for storing dosing chemicals and used oil)	197 Nos.	212 Nos.			
4. Industrial use of paint, plastic and Ink wastes (Schedule 1, Category 21.1)	150 kg	55 Kg			
(b) From pollution control facilities	None				

#### Note:

- (1) We have received approval from KSPCB for storage of Hazardous waste up to 1 year, vide consent No. PCB/HO/EKM/ICO-R/12/2016 dated 28.02.16.
- (2) For converting used oil from KL to Kg, the density of used oil is taken as 850 Kg/m³

#### PART -E SOLID WASTES:

Solid Wastes	Total Quantity (Kg)				
	During the previous financial year	During the current financial year			
a. From process b. From Pollution Control Facility	NIL NIL	NIL NIL			
c. Quantity recycled or re- Utilised within the unit.	NIL.	NIL			

PART-F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

SL: No	Hazardous wastes	:	Composition
1.	Used oil (Cat 5.1)		Organic Matter – 98 – 99 %, Inorganic Matter – 1 – 2 %.
2	Waste residue containing oil (Schedule 1, Category: 5.2)	MANAGE OF THE PROPERTY OF THE	Hydrocarbon
3	Discarded containers / barrels and Plastic/Ink/paint wastes ( Cat 33.3)	-	Plastic or metallic barrels containing chemical / oil residue.
4	Industrial use of paint, plastic and Ink wastes (Schedule 1, Category 21.1)		Paint pigment, solvents etc.

#### Storage and disposal practice:

Hazardous wastes generated inside the terminal are being disposed through the agencies authorized by Kerala state pollution control board (KSPCB) for the disposal. Petronet LNG Limited has made agreement with M/s. APJ Refineries Pvt. Ltd., Palakkad and KEIL (Kerala Enviro Infrastructure Limited, Kochi) for disposing hazardous wastes generated in the terminal. Hazardous wastes are stored in a dedicated hazardous wastes storage area inside the terminal till its disposal. Hazardous waste storage was constructed and maintained as per the requirement of consent issued by KSPCB. Storage shed is provided with impervious flooring and proper roofing.

Used oil is being disposed through M/s. API Refineries. Used oil generated is collected in MS barrels or other suitable containers at the generation point and then shifted to storage shed by concerned department.

Waste residues containing oil such as oil soaked cotton wastes generated at various locations are collected and stored in designated storage bin located inside hazardous waste storage shed. These wastes are disposed through KEIL.

Discarded containers / barrels and Plastic/Ink/paint wastes are collected & stored in hazardous waste storage area and is disposed through KEIL.

Signboards are installed at hazardous waste storage for displaying each category of wastes. Records of hazardous wastes generation are maintained in Form 3 as per Hazardous Wastes (Management & Transboundary movement) rules, 2016.

#### PART-G

Impact of the pollution control measures taken on conservation of natural Resources and consequently on the cost of production.

An environment management cell (EMC) has been constituted and maintained inside the terminal as required by the environment clearance issued to PLL, Kochi Terminal. EMC is headed by Chief General Manager & Vice President (Plant head) and other members are from the departments; Laboratory Operations, Civil, Materials, Technical and HSE. Sufficient man-hours are allocated for functioning of EMC. Environment management cell meets once in a month, take review of the situation and propose new environment initiatives.

A rain water harvesting system has been installed inside the terminal. Rain water collected from LNG storage tanks are being collected and stored in raw water storage tanks. This water has been used for domestic purpose. Condensate water from air heater has been directed to fire water storage reservoir. Treated water from Sewage Treatment Plant has been used for gardening purpose inside the terminal. STP water quality has been monitored by plant laboratory and also with the help of an external KSPCB grade 'A' environment laboratory. The waste slurry generated from STP has been used as manure for plants inside the plant.

Green belt is developed across the terminal with different plant species appropriate to the environment. Green belt is being maintained by the plant horticulture department.

Gas Turbine Generator installed in PLL terminal has been fitted with the Dry low emission burner (DLEB). DLE burners are designed to meet stringent emission standards.

A continuous Ambient Air Quality Monitoring Station (CAAQMS) was installed in our terminal. Ambient air quality data from CAAAQMS has been linked to CPCB server. Ambient air quality data is being continuously monitored and updating to CPCB server.

Food waste converter placed in kitchen for converting all food wastes generated in canteen into manure and this manure has been used as fertilizer inside the plant.

#### PART-H

#### Additional measures/investment proposal for environmental protection including abatement of pollution.

PLL has been certified for Environment Management system, ISO 14001. All the aspects and impacts associated with the terminal operations are identified and control measures are implemented. Objectives are established and periodically monitored for the continual improvement of management system.

At present, ambient air quality data from CAAQMS are being displayed at plant gate using a LED screen. PLL has initiated the proposal for updating the existing software for including additional environment parameters like stack emission parameters, ambient sound level, hazardous waste generation & disposal etc. in this display.

#### PART-I

#### MISCELLANEOUS:

Any other particulars in respect of environmental protection and abatement of pollution.

Nil

## For and on behalf of Petronet LNG Limited

Sign Date Heady

Approved By: Yogananda Reddy

Designation: CGM & VP (Plant Head)

